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09/851,888	05/09/2001	Richard M. Gibson	4500-18	4296
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300 North Greene Street Greensboro, NC 27401			ART UNIT	PAPER NUMBER
2.22300.0, 1.0			1771	10
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Please find below and/or attached an Office communication concerning this application or proceeding.

Art Unit: 1771

b.

DETAILED ACTION

- 1. Applicant's arguments filed on May 30, 2003 have been fully considered but they are not persuasive.
 - a. The cancellation of claims 9-11 and 18-20 has been entered.
 - Applicants have amended claims 1 and 12 to require that the yarn "consists essentially of" strands of modacrylic material and argues that in the yarns of the Montgomery et al. reference the modacrylic makes up 20-50% of the corespun yarn. It is noted that "consisting essentially of" does not mean "consisting of" -Ex parte Appeldorn & Gilkeson (PO BdApp) 159 USPQ 791. The "consisting essentially of"

language used in claims 1 and 12 would not overcome the teachings of the Montgomery et al. reference since it does not excludes other materials.

For the purposes of searching for and applying prior art under 35 U.S.C. 102 and 103, absent a clear indication in the specification or claims of what the basic and novel characteristics actually are, "consisting essentially of" will be construed as equivalent to "comprising." See, e.g., PPG, 156 F.3d at 1355, 48 USPQ2d at 1355 See also In re Janakirama-Rao, 317 F.2d 951, 954, 137 USPQ 893, 895-96 (CCPA 1963). If an applicant contends that additional steps or materials in the prior art are excluded by the recitation of "consisting essentially of," applicant has the burden of showing that the introduction of additional steps or components would materially change the characteristics of applicant's invention. In re De Lajarte, 337 F.2d 870, 143 USPQ 256 (CCPA 1964). See also Ex parte Hoffman, 12 USPQ2d 1061, 1063-64 (Bd. Pat. App. & Inter. 1989) [MPEP 2111.03]

Art Unit: 1771

With regards to new claims 21-22, it is noted that the MONTGOMERY reference does teach the use of standard International Orange dye formulations developed for 100% acrylic fabrics, which are known for being either cationic dyes or their dye bases.

Claim Rejections - 35 USC § 102

2. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

- (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.
- 3. Claims 1-2, 6, 12-13, 16 and 21-22 are rejected under 35 U.S.C. 102(b) as being anticipated by MONTGOMERY et al. (US 5,033,262).

MONTGOMERY et al. discloses a corespun yarn for forming fabric useful in the production of fire resistant apparel that includes a core of high temperature resistant fibers, core wrapper of low temperature resistant fibers surrounding and covering the core, and an outer sheath of low temperature resistant fibers surrounding and covering the core wrapper and the core. The reference teaches that the corespun yarn is knitted or woven into a fabric and subjected to a high temperature flame environment, the low temperature resistant fibers of the core wrapper and the outer sheath are charred but do not melt, drip or exhibit after flame or afterglow, and the charred portion remains in position around the core and maintain the same type of flexibility and integrity as the unburned fabric. (Abstract) Therefore, the fabric taught by the reference meets the flammability standards in the claims.

The reference further teaches that the corespun yarn of their invention provides fabric, for forming fire resistant safety apparel having the appearance, feel, dyeability, and comfort

Art Unit: 1771

Page 4

characteristics of conventional types of fabrics formed of conventional natural fibers and not including fire resistant characteristics. (Column 1, lines 62-68). The high temperature resistant fibers forming the core are aramid fibers or polybenzimidazole fibers. The low temperature resistant fibers of the core wrapper and the outer sheath may be either natural or synthetic, such as cotton, wool, polyester, *modacrylic*, or blends of these fibers. (Column 2, lines 6-12)

In Example 3, MONTGOMERY et al. the modacrylic fibers to form the outer sheath 13 in order to make possible to prepare and dye the fabric using standard International Orange dye formulations developed for 100% acrylic fabrics because the acrylic fibers are positioned on the outside of the yarn in the woven fabric. Comparable fire resistant fabrics of 100% Nomex, must either by producer-dyed or solvent dyed to achieve the International Orange colors at very high raw material cost. (Column 6, lines 28-40) It is noted that the use of cationic dyes to color acrylic and modacrylic fibers is well known in the art. While the present reference does not explicitly discloses the use of cationic dyes, it does not preclude from particularly using a cationic dye. It is further noted that the MONTGOMERY reference does teach the use of standard International Orange dye formulations developed for 100% acrylic fabrics, which are known for being either cationic dyes or their dye bases.

Claim Rejections - 35 USC § 103

- 4. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Art Unit: 1771

5. Claims 3 and 7 are rejected under 35 U.S.C. 103(a) as being unpatentable over MONTGOMERY et al. (US 5,033,262) as applied to claims 1-2, 6, 12-13 and 16 above, and further in view of JONES et al. (US 3,670,068).

MONTGOMERY et al. fails to explicitly disclose that the modacrylic material contains at least 50 percent acrylonitrile.

JONES et al. discloses a process for the preparation of shaped articles from aqueous dispersions of acrylonitrile-vinylidene chloride polymers. The reference teaches that a variety of modifying monomers have been used to prepare acrylonitrile-containing copolymers which are then spun into fibers. Those, which contain at least 85 percent acrylonitrile, are termed "acrylic fibers" and those, which contain 35 to 85 percent, are called "modacrylics". Modacrylics, which are now used commercially, contain either vinyl chloride or vinylidene chloride as the principal co monomer for the acrylonitrile. The present of large amounts of such halogen-containing monomer units in the copolymer imparts a high degree of flame resistance to the resulting composition. (Column 1, lines 4-33)

JONES et al. teaches that the copolymer of their invention must contain from about 45-55 percent by weight of acrylonitrile and, correspondly from 55-45 percent vinylidene chloride. (Column 2, lines 63-66) The reference further teaches that the filaments can be colored by incorporating pigments or dyes, which are not sensitive to nitric acid. (Column 4, lines 19-21) The JONES et al. reference further teaches the incorporation of copolymers in the fiber to impart a particular property such as improved dyeability. (Column 7, lines 52-54).

Art Unit: 1771

Since both MONTGOMERY et al. and JONES et al. are from the same field of endeavor, the purpose disclosed by JONES et al. would have been recognized in the pertinent art of MONTGOMERY et al.

It would have been obvious at the time the invention was made to a person having ordinary skill in the art to modify the modacrylic material and provide it with about 45-55 percent by weight of acrylonitrile with the motivation of imparting a high degree of flame resistance to the composition as disclosed by JONES et al. (Column 1, lines 4-33)

6. Claims 4-5, 8, 14-15 and 17 are rejected under 35 U.S.C. 103(a) as being unpatentable over MONTGOMERY et al. (US 5,033,262) as applied to claims 1-2, 6, 12-13 and 16 above.

While MONTGOMERY et al. does not explicitly teaches the tensile strength, tear resistance and bursting strength properties as claimed in the present application, the reference teaches the use of these fabrics in fire resistant safety apparel applications. Therefore, optimization of these properties would have been obvious at the time the invention was made. It is well settled that determination of optimum values of cause effective variables such as tensile strength, tear resistance and bursting strength is within the skill of one practicing the art. In re Boesch, 205 USPQ 215 (CCPA 1980).

7. THIS ACTION IS MADE FINAL. Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period

Art Unit: 1771

Page 7

will expire on the date the advisory action is mailed, and any extension fee pursuant to 37

CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event,

however, will the statutory period for reply expire later than SIX MONTHS from the mailing

date of this final action.

Any inquiry concerning this communication or earlier communications from the

examiner should be directed to Norca L. Torres-Velazquez whose telephone number is 703-306-

5714. The examiner can normally be reached on Monday-Thursday 8:00-4:00 pm..

If attempts to reach the examiner by telephone are unsuccessful, the examiner's

supervisor, Terrel Morris can be reached on 703-308-2414. The fax phone numbers for the

organization where this application or proceeding is assigned are 703-872-9310 for regular

communications and 703-872-9311 for After Final communications.

Any inquiry of a general nature or relating to the status of this application or proceeding

should be directed to the receptionist whose telephone number is 703-308-0661.

NLT

August 4, 2003

PLIZABETH M. COLE
ELIZABETH M. COLE
EXAMINER